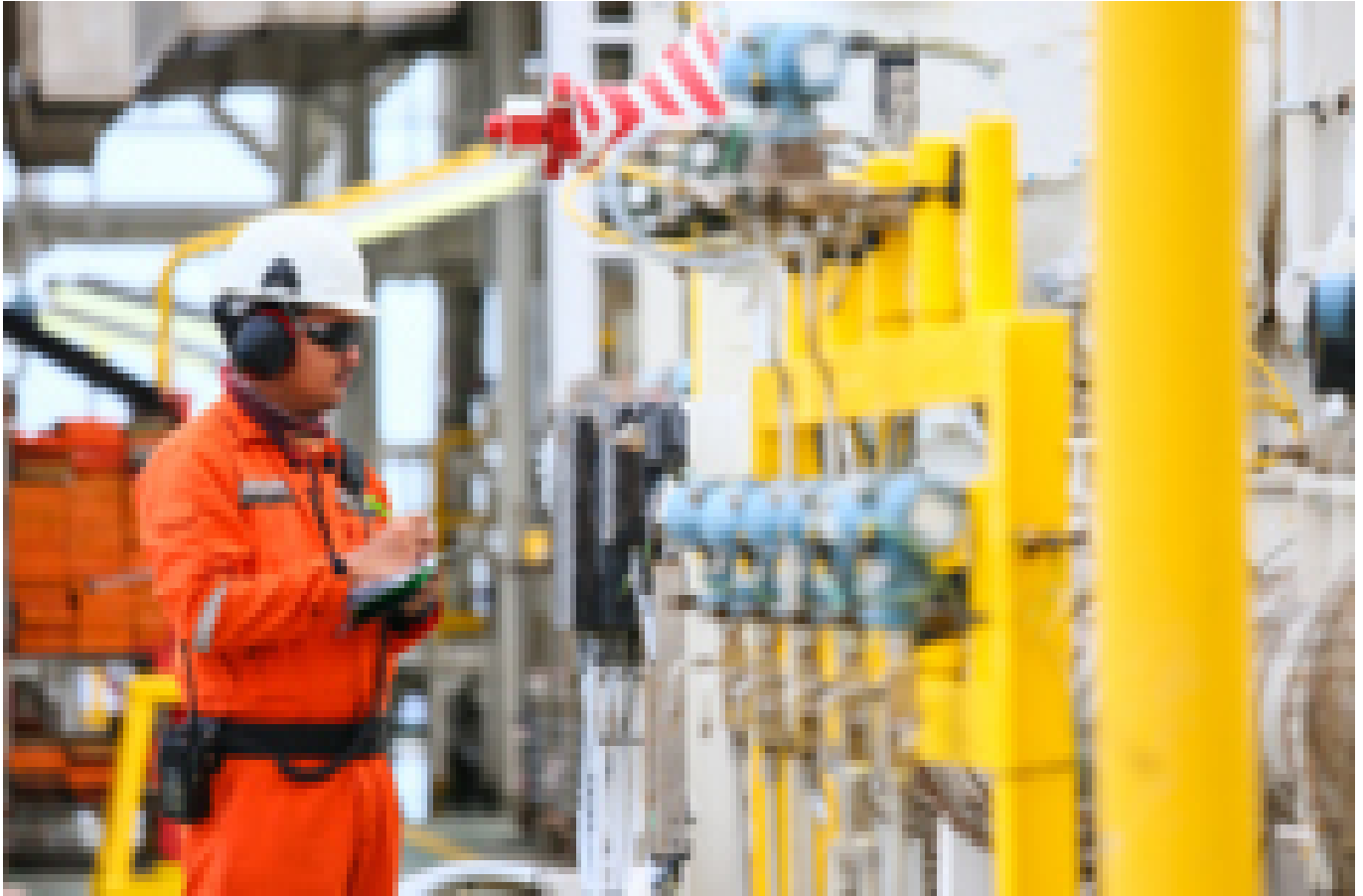


## Qualification Pack



# Industrial Automation Safety Engineer

QP Code: CSC/Q0416

Version: 1.0

NSQF Level: 5.5

Capital Goods & Strategic Skill Council || 1st Floor, L-29, Outer Circle, Connaught Place  
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## Qualification Pack

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## Qualification Pack

# CSC/Q0416: Industrial Automation Safety Engineer

### Brief Job Description

As an Industrial Automation Safety Engineer in the capital goods sector, the candidate's primary role is to ensure the safety and reliability of automated systems used in said manufacturing related processes. The individual will be responsible for assessing risks, implementing safety measures, and integrating safety protocols within industrial automation systems. Collaborating with cross-functional teams, you will contribute to the design and maintenance of safe manufacturing environments, adhering to industry standards and regulations.

### Personal Attributes

An industrial and automation safety engineer embodies a meticulous attention to detail, ensuring that safety protocols are rigorously implemented and adhered to within industrial environments. With a keen analytical mindset, they identify potential hazards and develop comprehensive safety strategies to mitigate risks effectively. Strong communication skills enable them to convey safety procedures clearly to workers and collaborate with cross-functional teams to integrate safety measures seamlessly into automation processes.

### Applicable National Occupational Standards (NOS)

#### Compulsory NOS:

1. [CSC/N0526: Ensure safety of automated system](#)
2. [CSC/N0527: Identify hazards, develop safety standards and protocol](#)
3. [CSC/N0528: Design safety testing measures](#)
4. [CSC/N0529: Implement safety testing measures to prevent accident/injury](#)
5. [CSC/N1339: Collaboratively coordinate with the team](#)
6. [CSC/N0505: Follow health, safety and environment guidelines at workplace](#)
7. [DGT/VSQ/N0102: Employability Skills \(60 Hours\)](#)

### Qualification Pack (QP) Parameters

<b>Sector</b>	Capital Goods
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### Qualification Pack

<b>Sub-Sector</b>	Machine Tools, Dies, Moulds and Press Tools, Plastics Manufacturing Machinery, Textile Manufacturing Machinery, Process Plant Machinery, Electrical and Power Machinery, Light Engineering Goods, Defence Equipment, Fire-Fighting & Safety Equipment, Homeland Security
<b>Occupation</b>	Design
<b>Country</b>	India
<b>NSQF Level</b>	5.5
<b>Credits</b>	19
<b>Aligned to NCO/ISCO/ISIC Code</b>	2141.25
<b>Minimum Educational Qualification &amp; Experience</b>	UG in relevant field (UG Degree in relevant field + 3 years of relevant experience or 3 Years UG Degree in Science and Technology (B.Sc / BCA) / 4 years BE, B.Tech (Electrical, Electronics, Mechanical, Mechatronics, Instrumentation and Control)* or 10th grade pass +3 years Diploma in relevant field + 4 year of relevant experience or Previous NSQC level 5 + 1.5 years of relevant experience *Subject to being offered as 6 months internship/ project)
<b>Minimum Level of Education for Training in School</b>	
<b>Pre-Requisite License or Training</b>	NA
<b>Minimum Job Entry Age</b>	24 Years
<b>Last Reviewed On</b>	NA
<b>Next Review Date</b>	31/01/2027
<b>NSQC Approval Date</b>	31/01/2024
<b>Version</b>	1.0
<b>Reference code on NQR</b>	QG-5.5-CG-02044-2024-V1-CGSC
<b>NQR Version</b>	1

## Qualification Pack

### CSC/N0526: Ensure safety of automated system

#### Description

This unit is about ensuring safety of automated system

#### Scope

The scope covers the following :

- Ensure safety of automated system

#### Elements and Performance Criteria

##### *Ensure safety of automated system*

To be competent, the user/individual on the job must be able to:

- PC1.** Ensure that the automated system complies with relevant safety standards such as ISO 13849, ANSI/RIA R15.06, IEC 61508, and others applicable to the industry.
- PC2.** Conduct thorough risk assessments for the automated system, identifying potential hazards and implementing appropriate mitigation measures to reduce risks to an acceptable level.
- PC3.** Perform functional safety analysis including Failure Modes and Effects Analysis (FMEA) and Fault Tree Analysis (FTA) to identify potential failure modes and their effects on system safety.
- PC4.** Design safety systems such as emergency stop circuits, safety interlocks, safety PLC programming, and safety-rated motion control systems to ensure safe operation of the automated system.
- PC5.** Specify and implement Safety Instrumented Systems where required, ensuring that they meet the required Safety Integrity Level (SIL) according to IEC 61508 or other relevant standards.
- PC6.** Determine hazardous areas within the industrial environment and implement appropriate safety measures such as explosion-proof enclosures, intrinsically safe equipment, or pressurized enclosures.
- PC7.** Develop test procedures and protocols to verify and validate the safety functions of the automated system, ensuring that safety requirements are met throughout the system lifecycle.
- PC8.** Provide training to personnel operating and maintaining the automated system on safety procedures and protocols. Maintain comprehensive documentation including safety manuals, operating procedures, and maintenance logs.
- PC9.** Develop emergency response plans and procedures for dealing with potential safety incidents or failures of the automated system, ensuring timely and effective response to mitigate risks.
- PC10.** Establish a process for continuous improvement of safety performance, including regular safety audits, incident investigations, and implementation of lessons learned to enhance the safety of the automated system over time.

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- PC11.** Foster a culture of safety within the organization by promoting awareness of safety issues, encouraging reporting of safety concerns, and recognizing and rewarding contributions to safety improvement.
- PC12.** Collaborate with regulatory agencies, industry organizations, and other relevant stakeholders to stay updated on safety regulations, best practices, and emerging technologies in industrial automation safety.

## Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** Understanding and complying with relevant safety regulations and standards, such as OSHA, ISO 13849, and IEC 61508, to ensure the safe design and operation of automated systems.
- KU2.** Conducting risk assessments to identify and mitigate potential hazards associated with automated systems, including machinery, equipment, and processes.
- KU3.** Knowledge of safety instrumented systems, including their design, implementation, and maintenance, to ensure the integrity of safety-critical functions.
- KU4.** Familiarity with safety programmable logic controllers (PLCs) and their programming languages, such as ladder logic and function block diagram (FBD), to implement safety functions in automated systems.
- KU5.** Conducting hazard analysis studies, such as Hazard and Operability Studies (HAZOP) and Failure Modes and Effects Analysis (FMEA), to identify and mitigate potential safety risks.
- KU6.** Integrating safety systems with other automation systems, such as SCADA and DCS, to ensure seamless operation and monitoring of safety-critical functions.
- KU7.** Understanding emergency shutdown (ESD) systems and their design principles to safely shut down processes in emergency situations.
- KU8.** Implementing and maintaining a functional safety management system (FSMS) to ensure the ongoing safety and reliability of automated systems.
- KU9.** Performing safety validation and verification activities to ensure that safety functions are implemented correctly and meet the required safety standards.
- KU10.** Creating and maintaining safety documentation, including safety requirements specifications (SRS) and safety integrity level (SIL) verification reports, to demonstrate compliance with safety standards.
- KU11.** Providing training to personnel on safety procedures and communicating safety-related information effectively throughout the organization.
- KU12.** Continuously improving safety systems and procedures through feedback, analysis of incidents, and implementation of corrective actions.

## Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** Ability to analyze complex safety issues and develop effective solutions to mitigate risks in automated systems.
- GS2.** Being meticulous in identifying potential safety hazards and ensuring that safety measures are implemented correctly.

## Qualification Pack

- GS3.** Strong understanding of automation systems, PLC programming, and safety standards to design and implement safety solutions effectively.
- GS4.** Ability to communicate safety requirements and procedures clearly to team members and stakeholders.
- GS5.** Collaborating with other engineers, technicians, and stakeholders to ensure that safety standards are met.
- GS6.** Managing safety projects, including planning, scheduling, and resource allocation, to ensure timely implementation of safety measures.
- GS7.** Being able to adapt to changing safety regulations and technologies to ensure compliance and effectiveness of safety systems.
- GS8.** A strong commitment to safety and a proactive approach to identifying and addressing safety issues.
- GS9.** Ability to analyze data and trends to improve safety performance and prevent accidents.
- GS10.** Understanding of risk management principles to assess and mitigate safety risks in automated systems.
- GS11.** Being open to learning new technologies and safety practices to stay updated with industry trends and standards.
- GS12.** Ability to troubleshoot safety-related issues in automated systems and implement effective solutions.
- GS13.** Ability to build relationships and work effectively with cross-functional teams to achieve safety goals.
- GS14.** Ability to evaluate complex safety situations and make informed decisions to ensure the safety of personnel and equipment.
- GS15.** Ability to lead safety initiatives and drive a safety culture within the organization.

## Qualification Pack

### Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Ensure safety of automated system</i>	<b>30</b>	<b>70</b>	-	-
<b>PC1.</b> Ensure that the automated system complies with relevant safety standards such as ISO 13849, ANSI/RIA R15.06, IEC 61508, and others applicable to the industry.	-	-	-	-
<b>PC2.</b> Conduct thorough risk assessments for the automated system, identifying potential hazards and implementing appropriate mitigation measures to reduce risks to an acceptable level.	-	-	-	-
<b>PC3.</b> Perform functional safety analysis including Failure Modes and Effects Analysis (FMEA) and Fault Tree Analysis (FTA) to identify potential failure modes and their effects on system safety.	-	-	-	-
<b>PC4.</b> Design safety systems such as emergency stop circuits, safety interlocks, safety PLC programming, and safety-rated motion control systems to ensure safe operation of the automated system.	-	-	-	-
<b>PC5.</b> Specify and implement Safety Instrumented Systems where required, ensuring that they meet the required Safety Integrity Level (SIL) according to IEC 61508 or other relevant standards.	-	-	-	-
<b>PC6.</b> Determine hazardous areas within the industrial environment and implement appropriate safety measures such as explosion-proof enclosures, intrinsically safe equipment, or pressurized enclosures.	-	-	-	-
<b>PC7.</b> Develop test procedures and protocols to verify and validate the safety functions of the automated system, ensuring that safety requirements are met throughout the system lifecycle.	-	-	-	-
<b>PC8.</b> Provide training to personnel operating and maintaining the automated system on safety procedures and protocols. Maintain comprehensive documentation including safety manuals, operating procedures, and maintenance logs.	-	-	-	-



### Qualification Pack

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<b>PC9.</b> Develop emergency response plans and procedures for dealing with potential safety incidents or failures of the automated system, ensuring timely and effective response to mitigate risks.	-	-	-	-
<b>PC10.</b> Establish a process for continuous improvement of safety performance, including regular safety audits, incident investigations, and implementation of lessons learned to enhance the safety of the automated system over time.	-	-	-	-
<b>PC11.</b> Foster a culture of safety within the organization by promoting awareness of safety issues, encouraging reporting of safety concerns, and recognizing and rewarding contributions to safety improvement.	-	-	-	-
<b>PC12.</b> Collaborate with regulatory agencies, industry organizations, and other relevant stakeholders to stay updated on safety regulations, best practices, and emerging technologies in industrial automation safety.	-	-	-	-
<b>NOS Total</b>	<b>30</b>	<b>70</b>	-	-

## Qualification Pack

### National Occupational Standards (NOS) Parameters

<b>NOS Code</b>	CSC/N0526
<b>NOS Name</b>	Ensure safety of automated system
<b>Sector</b>	Capital Goods
<b>Sub-Sector</b>	Machine Tools, Dies, Moulds and Press Tools, Plastics Manufacturing Machinery, Textile Manufacturing Machinery, Process Plant Machinery
<b>Occupation</b>	Service
<b>NSQF Level</b>	5.5
<b>Credits</b>	2
<b>Version</b>	1.0
<b>Last Reviewed Date</b>	31/01/2024
<b>Next Review Date</b>	31/01/2027
<b>NSQC Clearance Date</b>	31/01/2024

## Qualification Pack

### CSC/N0527: Identify hazards, develop safety standards and protocol

#### Description

Identifying hazards involves conducting thorough risk assessments of automated systems to pinpoint potential safety risks. Developing safety standards and protocols entails creating guidelines and procedures to mitigate identified hazards and ensure compliance with relevant safety regulations. This role requires a deep understanding of safety principles, regulations, and technical aspects of automation systems to create effective safety measures.

#### Scope

The scope covers the following :

- The scope of this NOS includes assessing safety risks in automated systems, developing comprehensive safety standards and protocols, and ensuring compliance with relevant regulations. It involves working closely with cross-functional teams to implement and monitor safety measures. The role also encompasses conducting regular audits and reviews to identify and address any safety gaps. Additionally, it involves staying updated with industry trends and technological advancements to enhance safety practices continuously.

#### Elements and Performance Criteria

##### *Identify hazards, develop safety standards and protocol*

To be competent, the user/individual on the job must be able to:

- PC1.** conduct thorough risk assessments for industrial automation processes and identify potential hazards
- PC2.** develop and implement risk mitigation strategies to reduce or eliminate identified hazards
- PC3.** participate in the design and specification of safety systems for industrial automation equipment
- PC4.** collaborate with engineering teams to integrate safety features into the design of control systems
- PC5.** develop and enforce safety protocols and procedures for operating industrial automation machinery
- PC6.** train personnel on safety practices and ensure that they are followed consistently
- PC7.** conduct regular safety audits and inspections of industrial facilities to identify and address safety issues
- PC8.** collaborate with relevant stakeholders to rectify safety deficiencies
- PC9.** develop and maintain emergency response plans for industrial automation systems
- PC10.** ensure that personnel are trained in emergency procedures and conduct periodic drills

#### Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

## Qualification Pack

- KU1.** Understanding and complying with relevant safety regulations and standards, such as OSHA, ISO 13849, and IEC 61508, to ensure the safe design and operation of automated systems.
- KU2.** Conducting risk assessments to identify and mitigate potential hazards associated with automated systems, including machinery, equipment, and processes.
- KU3.** Knowledge of safety instrumented systems, including their design, implementation, and maintenance, to ensure the integrity of safety-critical functions.
- KU4.** Familiarity with safety programmable logic controllers (PLCs) and their programming languages, such as ladder logic and function block diagram (FBD), to implement safety functions in automated systems.
- KU5.** Conducting hazard analysis studies, such as Hazard and Operability Studies (HAZOP) and Failure Modes and Effects Analysis (FMEA), to identify and mitigate potential safety risks.
- KU6.** Integrating safety systems with other automation systems, such as SCADA and DCS, to ensure seamless operation and monitoring of safety-critical functions.
- KU7.** Understanding emergency shutdown (ESD) systems and their design principles to safely shut down processes in emergency situations.
- KU8.** Implementing and maintaining a functional safety management system (FSMS) to ensure the ongoing safety and reliability of automated systems.
- KU9.** Performing safety validation and verification activities to ensure that safety functions are implemented correctly and meet the required safety standards.
- KU10.** Creating and maintaining safety documentation, including safety requirements specifications (SRS) and safety integrity level (SIL) verification reports, to demonstrate compliance with safety standards.
- KU11.** Providing training to personnel on safety procedures and communicating safety-related information effectively throughout the organization.
- KU12.** Continuously improving safety systems and procedures through feedback, analysis of incidents, and implementation of corrective actions.

## Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** Ability to analyze complex safety issues and develop effective solutions to mitigate risks in automated systems.
- GS2.** Being meticulous in identifying potential safety hazards and ensuring that safety measures are implemented correctly.
- GS3.** Strong understanding of automation systems, PLC programming, and safety standards to design and implement safety solutions effectively.
- GS4.** Ability to communicate safety requirements and procedures clearly to team members and stakeholders.
- GS5.** Collaborating with other engineers, technicians, and stakeholders to ensure that safety standards are met.
- GS6.** Managing safety projects, including planning, scheduling, and resource allocation, to ensure timely implementation of safety measures.
- GS7.** Being able to adapt to changing safety regulations and technologies to ensure compliance and effectiveness of safety systems.



## Qualification Pack

- GS8.** A strong commitment to safety and a proactive approach to identifying and addressing safety issues.
- GS9.** Ability to analyze data and trends to improve safety performance and prevent accidents.
- GS10.** Understanding of risk management principles to assess and mitigate safety risks in automated systems.
- GS11.** Being open to learning new technologies and safety practices to stay updated with industry trends and standards.
- GS12.** Ability to troubleshoot safety-related issues in automated systems and implement effective solutions.
- GS13.** Ability to build relationships and work effectively with cross-functional teams to achieve safety goals.
- GS14.** Ability to evaluate complex safety situations and make informed decisions to ensure the safety of personnel and equipment.
- GS15.** Ability to lead safety initiatives and drive a safety culture within the organization.

## Qualification Pack

### Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Identify hazards, develop safety standards and protocol</i>	<b>30</b>	<b>70</b>	-	-
<b>PC1.</b> conduct thorough risk assessments for industrial automation processes and identify potential hazards	-	-	-	-
<b>PC2.</b> develop and implement risk mitigation strategies to reduce or eliminate identified hazards	-	-	-	-
<b>PC3.</b> participate in the design and specification of safety systems for industrial automation equipment	-	-	-	-
<b>PC4.</b> collaborate with engineering teams to integrate safety features into the design of control systems	-	-	-	-
<b>PC5.</b> develop and enforce safety protocols and procedures for operating industrial automation machinery	-	-	-	-
<b>PC6.</b> train personnel on safety practices and ensure that they are followed consistently	-	-	-	-
<b>PC7.</b> conduct regular safety audits and inspections of industrial facilities to identify and address safety issues	-	-	-	-
<b>PC8.</b> collaborate with relevant stakeholders to rectify safety deficiencies	-	-	-	-
<b>PC9.</b> develop and maintain emergency response plans for industrial automation systems	-	-	-	-
<b>PC10.</b> ensure that personnel are trained in emergency procedures and conduct periodic drills	-	-	-	-
<b>NOS Total</b>	<b>30</b>	<b>70</b>	-	-

## Qualification Pack

### National Occupational Standards (NOS) Parameters

<b>NOS Code</b>	CSC/N0527
<b>NOS Name</b>	Identify hazards, develop safety standards and protocol
<b>Sector</b>	Capital Goods
<b>Sub-Sector</b>	Machine Tools, Dies, Moulds and Press Tools, Plastics Manufacturing Machinery, Textile Manufacturing Machinery, Process Plant Machinery
<b>Occupation</b>	Service
<b>NSQF Level</b>	5.5
<b>Credits</b>	4
<b>Version</b>	1.0
<b>Last Reviewed Date</b>	31/01/2024
<b>Next Review Date</b>	31/01/2027
<b>NSQC Clearance Date</b>	31/01/2024

## Qualification Pack

### CSC/N0528: Design safety testing measures

#### Description

Designing safety testing measures involves developing procedures to test the effectiveness of safety systems in automated environments. This includes creating test plans, protocols, and documentation to ensure compliance with safety standards. The role requires collaborating with engineers and technicians to conduct tests and analyze results. It also involves identifying and addressing any safety issues or deficiencies found during testing. Continuous improvement of safety testing methods is essential to enhance the overall safety of automated systems.

#### Scope

The scope covers the following :

- The scope of this NOS includes designing testing procedures to evaluate the effectiveness of safety systems in automated environments. This involves developing test plans, protocols, and documentation to ensure compliance with safety standards. The role requires collaborating with engineers and technicians to conduct tests and analyze results.

#### Elements and Performance Criteria

##### *Incident investigation and improvisation*

To be competent, the user/individual on the job must be able to:

- PC1.** investigate and analyze incidents related to safety, identifying root causes, and implementing corrective actions
- PC2.** maintain incident records and use them to improve safety measures
- PC3.** maintain accurate documentation of safety procedures, risk assessments, and safety system designs
- PC4.** generate regular reports on safety performance and present findings to management
- PC5.** implement continuous improvement initiatives to enhance the overall safety of industrial automation systems
- PC6.** stay informed about new safety technologies and methodologies

#### Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** Understanding and complying with relevant safety regulations and standards, such as OSHA, ISO 13849, and IEC 61508, to ensure the safe design and operation of automated systems.
- KU2.** Conducting risk assessments to identify and mitigate potential hazards associated with automated systems, including machinery, equipment, and processes.
- KU3.** Knowledge of safety instrumented systems, including their design, implementation, and maintenance, to ensure the integrity of safety-critical functions.



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- KU4.** Familiarity with safety programmable logic controllers (PLCs) and their programming languages, such as ladder logic and function block diagram (FBD), to implement safety functions in automated systems.
- KU5.** Conducting hazard analysis studies, such as Hazard and Operability Studies (HAZOP) and Failure Modes and Effects Analysis (FMEA), to identify and mitigate potential safety risks.
- KU6.** Integrating safety systems with other automation systems, such as SCADA and DCS, to ensure seamless operation and monitoring of safety-critical functions.
- KU7.** Understanding emergency shutdown (ESD) systems and their design principles to safely shut down processes in emergency situations.
- KU8.** Implementing and maintaining a functional safety management system (FSMS) to ensure the ongoing safety and reliability of automated systems.
- KU9.** Performing safety validation and verification activities to ensure that safety functions are implemented correctly and meet the required safety standards.
- KU10.** Creating and maintaining safety documentation, including safety requirements specifications (SRS) and safety integrity level (SIL) verification reports, to demonstrate compliance with safety standards.
- KU11.** Providing training to personnel on safety procedures and communicating safety-related information effectively throughout the organization.
- KU12.** Continuously improving safety systems and procedures through feedback, analysis of incidents, and implementation of corrective actions.

## Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** Ability to analyze complex safety issues and develop effective solutions to mitigate risks in automated systems.
- GS2.** Being meticulous in identifying potential safety hazards and ensuring that safety measures are implemented correctly.
- GS3.** Strong understanding of automation systems, PLC programming, and safety standards to design and implement safety solutions effectively.
- GS4.** Ability to communicate safety requirements and procedures clearly to team members and stakeholders.
- GS5.** Collaborating with other engineers, technicians, and stakeholders to ensure that safety standards are met.
- GS6.** Managing safety projects, including planning, scheduling, and resource allocation, to ensure timely implementation of safety measures.
- GS7.** Being able to adapt to changing safety regulations and technologies to ensure compliance and effectiveness of safety systems.
- GS8.** A strong commitment to safety and a proactive approach to identifying and addressing safety issues.
- GS9.** Ability to analyze data and trends to improve safety performance and prevent accidents.
- GS10.** Understanding of risk management principles to assess and mitigate safety risks in automated systems.



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- GS11.** Being open to learning new technologies and safety practices to stay updated with industry trends and standards.
- GS12.** Ability to troubleshoot safety-related issues in automated systems and implement effective solutions.
- GS13.** Ability to build relationships and work effectively with cross-functional teams to achieve safety goals.
- GS14.** Ability to evaluate complex safety situations and make informed decisions to ensure the safety of personnel and equipment.
- GS15.** Ability to lead safety initiatives and drive a safety culture within the organization.

## Qualification Pack

### Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Incident investigation and improvisation</i>	<b>30</b>	<b>70</b>	-	-
<b>PC1.</b> investigate and analyze incidents related to safety, identifying root causes, and implementing corrective actions	-	-	-	-
<b>PC2.</b> maintain incident records and use them to improve safety measures	-	-	-	-
<b>PC3.</b> maintain accurate documentation of safety procedures, risk assessments, and safety system designs	-	-	-	-
<b>PC4.</b> generate regular reports on safety performance and present findings to management	-	-	-	-
<b>PC5.</b> implement continuous improvement initiatives to enhance the overall safety of industrial automation systems	-	-	-	-
<b>PC6.</b> stay informed about new safety technologies and methodologies	-	-	-	-
<b>NOS Total</b>	<b>30</b>	<b>70</b>	-	-

## Qualification Pack

### National Occupational Standards (NOS) Parameters

<b>NOS Code</b>	CSC/N0528
<b>NOS Name</b>	Design safety testing measures
<b>Sector</b>	Capital Goods
<b>Sub-Sector</b>	Machine Tools, Dies, Moulds and Press Tools, Plastics Manufacturing Machinery, Textile Manufacturing Machinery, Process Plant Machinery
<b>Occupation</b>	Service
<b>NSQF Level</b>	5.5
<b>Credits</b>	4
<b>Version</b>	1.0
<b>Last Reviewed Date</b>	31/01/2024
<b>Next Review Date</b>	31/01/2027
<b>NSQC Clearance Date</b>	31/01/2024

## Qualification Pack

# CSC/N0529: Implement safety testing measures to prevent accident/injury

## Description

Implementing safety testing measures to prevent accidents/injuries involves executing procedures to test the effectiveness of safety systems in automated environments. This includes following test plans, protocols, and documentation to ensure compliance with safety standards. The role requires collaboration with engineers and technicians to conduct tests and analyze results.

## Scope

The scope covers the following :

- The scope of this NOS includes implementing safety testing measures to prevent accidents and injuries in automated environments. This involves following test procedures, collaborating with team members, and analyzing test results. The role requires taking corrective actions based on test findings to improve safety measures continuously. It also involves ensuring compliance with safety standards and contributing to the overall safety culture of the organization.

## Elements and Performance Criteria

### *Collaboration and implementation of safety practices*

To be competent, the user/individual on the job must be able to:

- PC1.** collaborate with cross-functional teams, including engineers, operators, and management, to ensure a comprehensive approach to safety
- PC2.** communicate effectively with all stakeholders regarding safety policies, procedures, and updates
- PC3.** provide ongoing training to employees on safety best practices and new safety technologies
- PC4.** promote a safety-conscious culture within the organization
- PC5.** ensure the proper functioning and reliability of emergency shutdown systems in industrial automation processes
- PC6.** test and maintain these systems regularly to guarantee their effectiveness in case of emergencies

## Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** Understanding and complying with relevant safety regulations and standards, such as OSHA, ISO 13849, and IEC 61508, to ensure the safe design and operation of automated systems.
- KU2.** Conducting risk assessments to identify and mitigate potential hazards associated with automated systems, including machinery, equipment, and processes.
- KU3.** Knowledge of safety instrumented systems, including their design, implementation, and maintenance, to ensure the integrity of safety-critical functions.

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- KU4.** Familiarity with safety programmable logic controllers (PLCs) and their programming languages, such as ladder logic and function block diagram (FBD), to implement safety functions in automated systems.
- KU5.** Conducting hazard analysis studies, such as Hazard and Operability Studies (HAZOP) and Failure Modes and Effects Analysis (FMEA), to identify and mitigate potential safety risks.
- KU6.** Integrating safety systems with other automation systems, such as SCADA and DCS, to ensure seamless operation and monitoring of safety-critical functions.
- KU7.** Understanding emergency shutdown (ESD) systems and their design principles to safely shut down processes in emergency situations.
- KU8.** Implementing and maintaining a functional safety management system (FSMS) to ensure the ongoing safety and reliability of automated systems.
- KU9.** Performing safety validation and verification activities to ensure that safety functions are implemented correctly and meet the required safety standards.
- KU10.** Creating and maintaining safety documentation, including safety requirements specifications (SRS) and safety integrity level (SIL) verification reports, to demonstrate compliance with safety standards.
- KU11.** Providing training to personnel on safety procedures and communicating safety-related information effectively throughout the organization.
- KU12.** Continuously improving safety systems and procedures through feedback, analysis of incidents, and implementation of corrective actions.

## Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** Ability to analyze complex safety issues and develop effective solutions to mitigate risks in automated systems.
- GS2.** Being meticulous in identifying potential safety hazards and ensuring that safety measures are implemented correctly.
- GS3.** Strong understanding of automation systems, PLC programming, and safety standards to design and implement safety solutions effectively.
- GS4.** Ability to communicate safety requirements and procedures clearly to team members and stakeholders.
- GS5.** Collaborating with other engineers, technicians, and stakeholders to ensure that safety standards are met.
- GS6.** Managing safety projects, including planning, scheduling, and resource allocation, to ensure timely implementation of safety measures.
- GS7.** Being able to adapt to changing safety regulations and technologies to ensure compliance and effectiveness of safety systems.
- GS8.** A strong commitment to safety and a proactive approach to identifying and addressing safety issues.
- GS9.** Ability to analyze data and trends to improve safety performance and prevent accidents.
- GS10.** Understanding of risk management principles to assess and mitigate safety risks in automated systems.



## Qualification Pack

- GS11.** Being open to learning new technologies and safety practices to stay updated with industry trends and standards.
- GS12.** Ability to troubleshoot safety-related issues in automated systems and implement effective solutions.
- GS13.** Ability to build relationships and work effectively with cross-functional teams to achieve safety goals.
- GS14.** Ability to evaluate complex safety situations and make informed decisions to ensure the safety of personnel and equipment.
- GS15.** Ability to lead safety initiatives and drive a safety culture within the organization.

## Qualification Pack

### Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Collaboration and implementation of safety practices</i>	<b>30</b>	<b>70</b>	-	-
<b>PC1.</b> collaborate with cross-functional teams, including engineers, operators, and management, to ensure a comprehensive approach to safety	-	-	-	-
<b>PC2.</b> communicate effectively with all stakeholders regarding safety policies, procedures, and updates	-	-	-	-
<b>PC3.</b> provide ongoing training to employees on safety best practices and new safety technologies	-	-	-	-
<b>PC4.</b> promote a safety-conscious culture within the organization	-	-	-	-
<b>PC5.</b> ensure the proper functioning and reliability of emergency shutdown systems in industrial automation processes	-	-	-	-
<b>PC6.</b> test and maintain these systems regularly to guarantee their effectiveness in case of emergencies	-	-	-	-
<b>NOS Total</b>	<b>30</b>	<b>70</b>	-	-



## Qualification Pack

### National Occupational Standards (NOS) Parameters

<b>NOS Code</b>	CSC/N0529
<b>NOS Name</b>	Implement safety testing measures to prevent accident/injury
<b>Sector</b>	Capital Goods
<b>Sub-Sector</b>	Machine Tools, Dies, Moulds and Press Tools, Plastics Manufacturing Machinery, Textile Manufacturing Machinery, Process Plant Machinery
<b>Occupation</b>	Service
<b>NSQF Level</b>	5.5
<b>Credits</b>	3
<b>Version</b>	1.0
<b>Last Reviewed Date</b>	31/01/2024
<b>Next Review Date</b>	31/01/2027
<b>NSQC Clearance Date</b>	31/01/2024

## Qualification Pack

### CSC/N1339: Collaboratively coordinate with the team

#### Description

This OS unit is about building relationships and working with people and groups inside and outside the organization, using skills and habits, to achieve the team goals and objectives

#### Scope

The scope covers the following :

- This unit/task covers the following:
- Creating team environment
- Communicating - giving and receiving
- Working cooperatively
- Participating in team decision making
- Demonstrating Sense of Responsibility
- Showing respect for opinions, customs, and preferences

#### Elements and Performance Criteria

##### *Communicate effectively at the workplace*

To be competent, the user/individual on the job must be able to:

- PC1.** exchange information and instruction with colleagues, and seek clarifications and feedback
- PC2.** assist colleagues where required
- PC3.** follow business communication etiquette in all interactions and communicative formats (online, digital, and in-person)
- PC4.** document and share all relevant information with stakeholders in agreed formats and as per agreed timelines

##### *Work effectively*

To be competent, the user/individual on the job must be able to:

- PC5.** identify and obtain clarity regarding organisational, team and own goals and targets
- PC6.** prioritise and plan work in order to achieve goals and targets
- PC7.** monitor own and team performance as per agreed plan
- PC8.** complete duties accurately, systematically and within required timeframes
- PC9.** express emotions appropriately at the workplace and manage own response to heightened emotions
- PC10.** maintain orderliness and cleanliness in the work area Maintain and enhance professional competence
- PC11.** identify own strengths and weaknesses in relation to goals and targets
- PC12.** adapt self, service, or product to meet success criteria
- PC13.** seek and select opportunities for continuous professional development
- PC14.** formulate a professional development plan to enhance capabilities

## Qualification Pack

- PC15.** build or contribute to the organizational knowledge base of cases, clients, issues, solutions, and innovations
- PC16.** examine developments and trends in field of work and their potential impact on work
- PC17.** take feedback from peers, supervisors and clients to improve own performance and practices

### *Work in a disciplined and ethical manner*

To be competent, the user/individual on the job must be able to:

- PC18.** perform tasks as per workplace standards, organizational policies and legislative requirements
- PC19.** display appropriate professional appearance at the workplace and adhere to the organizational dress code
- PC20.** demonstrate responsible and disciplined behavior at the workplace such as punctuality; completing tasks as per given time and standards; demonstrating professional behavior at all times, adopting environment- friendly practices, etc.
- PC21.** identify the cause of conflict and options for resolution with peers or escalate grievances and problems to appropriate authority as per procedure for conflict resolution
- PC22.** protect the rights of the client and organization when delivering services
- PC23.** ensure services are delivered equally to all clients regardless of personal and cultural beliefs
- PC24.** operate within an agreed ethical code of practice and report unethical conduct to the appropriate authorities
- PC25.** follow organizational guidelines and legal requirements on disclosure and confidentiality

### *Uphold social diversity at the workplace*

To be competent, the user/individual on the job must be able to:

- PC26.** recognize and evaluate biased practices against underrepresented groups like women and persons with disabilities, in workplace systems and processes
- PC27.** identify and report discrimination and harassment based on gender, disability, or cultural difference at the workplace
- PC28.** use inclusive or neutral language and gestures in all interactions
- PC29.** respect the personal and professional space of others
- PC30.** access grievance redressal mechanisms as per legislations

## Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

- KU1.** the organisation's policies and procedures for working with colleagues, roles and responsibilities
- KU2.** the importance of effective communication and establishing good working relationships with colleagues
- KU3.** different methods of communication and the circumstances in which it is appropriate to use these
- KU4.** the importance of creating an environment of trust and mutual respect
- KU5.** the implications of own work on the work and schedule of others
- KU6.** different types of information that colleagues might need and the importance of providing this information when it is required

## Qualification Pack

**KU7.** the importance of helping colleagues with problems, to meet quality and time standards as a team

### Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** read and write instructions, guidelines, procedures, messages, emails, and other media in language of the workplace
- GS2.** communicate in common and technical terms in language of the workplace
- GS3.** listen effectively and orally communicate information
- GS4.** be punctual, do work scheduling and reporting
- GS5.** comply with workplace practices and ethics
- GS6.** maintain cleanliness and healthy environment
- GS7.** be customer friendly - understand real needs of the customer and suggest most appropriate solution
- GS8.** be safety conscious and avoid risk
- GS9.** be observant, vigilant, and security consciousness
- GS10.** respond, handle problem, and escalate as necessary
- GS11.** ask for clarification and advice from concerned persons
- GS12.** make decisions on a suitable course of action or response keeping in view resource utilization while meeting commitments
- GS13.** plan and organize work to achieve targets and deadlines

## Qualification Pack

### Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Communicate effectively at the workplace</i>	<b>7</b>	<b>20</b>	-	-
<b>PC1.</b> exchange information and instruction with colleagues, and seek clarifications and feedback	-	-	-	-
<b>PC2.</b> assist colleagues where required	-	-	-	-
<b>PC3.</b> follow business communication etiquette in all interactions and communicative formats (online, digital, and in-person)	-	-	-	-
<b>PC4.</b> document and share all relevant information with stakeholders in agreed formats and as per agreed timelines	-	-	-	-
<i>Work effectively</i>	<b>7</b>	<b>20</b>	-	-
<b>PC5.</b> identify and obtain clarity regarding organisational, team and own goals and targets	-	-	-	-
<b>PC6.</b> prioritise and plan work in order to achieve goals and targets	-	-	-	-
<b>PC7.</b> monitor own and team performance as per agreed plan	-	-	-	-
<b>PC8.</b> complete duties accurately, systematically and within required timeframes	-	-	-	-
<b>PC9.</b> express emotions appropriately at the workplace and manage own response to heightened emotions	-	-	-	-
<b>PC10.</b> maintain orderliness and cleanliness in the work area Maintain and enhance professional competence	-	-	-	-
<b>PC11.</b> identify own strengths and weaknesses in relation to goals and targets	-	-	-	-
<b>PC12.</b> adapt self, service, or product to meet success criteria	-	-	-	-
<b>PC13.</b> seek and select opportunities for continuous professional development	-	-	-	-

### Qualification Pack

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<b>PC14.</b> formulate a professional development plan to enhance capabilities	-	-	-	-
<b>PC15.</b> build or contribute to the organizational knowledge base of cases, clients, issues, solutions, and innovations	-	-	-	-
<b>PC16.</b> examine developments and trends in field of work and their potential impact on work	-	-	-	-
<b>PC17.</b> take feedback from peers, supervisors and clients to improve own performance and practices	-	-	-	-
<i>Work in a disciplined and ethical manner</i>	<b>8</b>	<b>20</b>	-	-
<b>PC18.</b> perform tasks as per workplace standards, organizational policies and legislative requirements	-	-	-	-
<b>PC19.</b> display appropriate professional appearance at the workplace and adhere to the organizational dress code	-	-	-	-
<b>PC20.</b> demonstrate responsible and disciplined behavior at the workplace such as punctuality; completing tasks as per given time and standards; demonstrating professional behavior at all times, adopting environment- friendly practices, etc.	-	-	-	-
<b>PC21.</b> identify the cause of conflict and options for resolution with peers or escalate grievances and problems to appropriate authority as per procedure for conflict resolution	-	-	-	-
<b>PC22.</b> protect the rights of the client and organization when delivering services	-	-	-	-
<b>PC23.</b> ensure services are delivered equally to all clients regardless of personal and cultural beliefs	-	-	-	-
<b>PC24.</b> operate within an agreed ethical code of practice and report unethical conduct to the appropriate authorities	-	-	-	-
<b>PC25.</b> follow organizational guidelines and legal requirements on disclosure and confidentiality	-	-	-	-
<i>Uphold social diversity at the workplace</i>	<b>8</b>	<b>10</b>	-	-

### Qualification Pack

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<b>PC26.</b> recognize and evaluate biased practices against underrepresented groups like women and persons with disabilities, in workplace systems and processes	-	-	-	-
<b>PC27.</b> identify and report discrimination and harassment based on gender, disability, or cultural difference at the workplace	-	-	-	-
<b>PC28.</b> use inclusive or neutral language and gestures in all interactions	-	-	-	-
<b>PC29.</b> respect the personal and professional space of others	-	-	-	-
<b>PC30.</b> access grievance redressal mechanisms as per legislations	-	-	-	-
<b>NOS Total</b>	<b>30</b>	<b>70</b>	-	-

## Qualification Pack

### National Occupational Standards (NOS) Parameters

<b>NOS Code</b>	CSC/N1339
<b>NOS Name</b>	Collaboratively coordinate with the team
<b>Sector</b>	Capital Goods
<b>Sub-Sector</b>	Generic
<b>Occupation</b>	Generic
<b>NSQF Level</b>	5
<b>Credits</b>	3
<b>Version</b>	1.0
<b>Last Reviewed Date</b>	31/01/2024
<b>Next Review Date</b>	31/01/2027
<b>NSQC Clearance Date</b>	31/01/2024



## Qualification Pack

# CSC/N0505: Follow health, safety and environment guidelines at workplace

## Description

This OS unit is about following adequate safety procedures to make work environment healthy and safe

## Scope

The scope covers the following :

- This unit/task covers the following:
- Adhere to standard safety procedures of the company
- Follow healthy practices and posture
- Practice waste management and recycling
- Conserve material and resources

## Elements and Performance Criteria

### *Adhere to standard safety procedures of the organisation*

To be competent, the user/individual on the job must be able to:

- PC1.** comply with general safety procedures and those for handling equipment, tools, chemicals, and hazardous material, as prescribed and followed in the organisation
- PC2.** remove finger rings or any other metal objects likely to interfere with the work
- PC3.** ensure that identification badge or any other object worn around the neck or on the clothing does not get caught in any rotating machine, or otherwise interfere with the work
- PC4.** use appropriate safety devices such as goggles, gloves, ear plugs, caps, ESD pins, covers, shoes, helmets etc. recommended for the work being performed
- PC5.** inform, escalate, or raise alarm about any suspicions, unaccounted hazardous material, devices, or other objects found in the premises
- PC6.** inform, escalate, or raise alarm about any breach of safety or security procedure in the organisation
- PC7.** help achieve zero accidents goals at work
- PC8.** avoid damage to sensitive electronic components due to negligence of ESD procedures
- PC9.** participate regularly in fire drills or other safety related workshops organised by the organisation
- PC10.** follow strictly all access control and perimeter safety procedures in designated factory areas such as robotic work stations, automated production lines, automated material movement and other potentially risky operations
- PC11.** ensure that other people follow all access control and perimeter safety procedures in designated factory areas and help avoid accidents
- PC12.** use emergency switches or other mechanisms of stopping a machine immediately in case any emergency situation has developed or about to happen
- PC13.** ensure that electrical equipment are properly grounded
- PC14.** follow Cyber Security guidelines and be vigilant at workplace

## Qualification Pack

**PC15.** proceed to designated safe assembly area immediately on hearing fire alarm

*Follow healthy practices and posture*

To be competent, the user/individual on the job must be able to:

**PC16.** wash hands and use sanitizers as recommended to prevent spread of diseases

**PC17.** follow common personal hygiene practices

**PC18.** maintain appropriate posture, especially in long hours of sitting or standing position and in handling heavy materials

**PC19.** participate in company organised health sessions such as exercises, games, yoga, physiotherapy, and other activities

**PC20.** handle heavy and hazardous materials with care, while maintaining appropriate posture, using suitable tools, and handling equipment such as trolleys, jacks, and ladders

**PC21.** learn and apply first aid devices available in the workplace

**PC22.** learn and apply safety and handling procedures for electrical shock and electrocution

**PC23.** learn and apply emergency medical help services

**PC24.** follow workplace decorum and avoid emotional outbursts or inappropriate language

**PC25.** prevent any harassment at workplace

*Practice waste management and recycling*

To be competent, the user/individual on the job must be able to:

**PC26.** identify recyclable, non-recyclable, and hazardous waste generated in the workplace and comply with their disposal procedures

**PC27.** dispose non-recyclable waste and hazardous waste following recommended processes

**PC28.** deposit recyclable and reusable material at identified locations

**PC29.** support education and compliance of waste management processes

*Conserve material and resources*

To be competent, the user/individual on the job must be able to:

**PC30.** identify ways to optimize usage of material and resources such as water, electricity, energy in various tasks, activities, and processes

**PC31.** check for spills and leakages of material in various tasks, activities, and processes and plug them

**PC32.** escalate the leakage issue to appropriate authority if needed

**PC33.** carry out routine cleaning of tools, machines, and equipment and maintain them in good working condition to optimize efficiency and wastage

**PC34.** check if the equipment is functioning normally before commencing work and rectify or report any malfunctioning to the responsible agency

**PC35.** check for any odour, sparks, fumes, emission, unusual vibration, noise, or any other objectionable presence in the environment and take immediate corrective action followed by report to responsible agency

**PC36.** ensure electrical equipment are properly connected for use and are switched off when not in use

**PC37.** support education and compliance of resource conservation processes

## Knowledge and Understanding (KU)

## Qualification Pack

The individual on the job needs to know and understand:

- KU1.** company policies on workplace, environment, and personnel management
- KU2.** company policy on occupational safety and health
- KU3.** professional hazards related to nature of work and how to deal with them
- KU4.** how to maintain the work area safe and secure
- KU5.** how to handle hazardous materials, tools, and equipment
- KU6.** emergency procedures for fire, electrocution, physical injury, wounds, etc.
- KU7.** need for proper body posture and use of appropriate handling equipment
- KU8.** understand electrical grounding practices
- KU9.** common sources of pollution and ways to minimize it
- KU10.** waste management - categorisation, colour coding, handling, and disposal procedure
- KU11.** organisation policies and procedures for minimizing waste
- KU12.** efficient use of electricity, material, and water in processes
- KU13.** organization policies regarding network usage and security
- KU14.** norms for professional behaviour at workplace and dealing with deviations

## Generic Skills (GS)

User/individual on the job needs to know how to:

- GS1.** communicating in the language of the workplace
- GS2.** reading and interpreting documents, drawings, symbols, and instructions
- GS3.** operating computer and common office equipment and diagnosing common electrical and interconnection problems
- GS4.** writing notes, reports, observations, emails
- GS5.** using personnel protective devices
- GS6.** maintaining clean and healthy work environment
- GS7.** using and operating safety devices and equipment
- GS8.** conducting work following workplace security processes and rules
- GS9.** responding to emergency situations pertaining to workplace
- GS10.** understanding people and collaborating to create a healthy workplace

## Qualification Pack

### Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Adhere to standard safety procedures of the organisation</i>	<b>7</b>	<b>10</b>	-	-
<b>PC1.</b> comply with general safety procedures and those for handling equipment, tools, chemicals, and hazardous material, as prescribed and followed in the organisation	-	-	-	-
<b>PC2.</b> remove finger rings or any other metal objects likely to interfere with the work	-	-	-	-
<b>PC3.</b> ensure that identification badge or any other object worn around the neck or on the clothing does not get caught in any rotating machine, or otherwise interfere with the work	-	-	-	-
<b>PC4.</b> use appropriate safety devices such as goggles, gloves, ear plugs, caps, ESD pins, covers, shoes, helmets etc. recommended for the work being performed	-	-	-	-
<b>PC5.</b> inform, escalate, or raise alarm about any suspicions, unaccounted hazardous material, devices, or other objects found in the premises	-	-	-	-
<b>PC6.</b> inform, escalate, or raise alarm about any breach of safety or security procedure in the organisation	-	-	-	-
<b>PC7.</b> help achieve zero accidents goals at work	-	-	-	-
<b>PC8.</b> avoid damage to sensitive electronic components due to negligence of ESD procedures	-	-	-	-
<b>PC9.</b> participate regularly in fire drills or other safety related workshops organised by the organisation	-	-	-	-
<b>PC10.</b> follow strictly all access control and perimeter safety procedures in designated factory areas such as robotic work stations, automated production lines, automated material movement and other potentially risky operations	-	-	-	-

### Qualification Pack

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<b>PC11.</b> ensure that other people follow all access control and perimeter safety procedures in designated factory areas and help avoid accidents	-	-	-	-
<b>PC12.</b> use emergency switches or other mechanisms of stopping a machine immediately in case any emergency situation has developed or about to happen	-	-	-	-
<b>PC13.</b> ensure that electrical equipment are properly grounded	-	-	-	-
<b>PC14.</b> follow Cyber Security guidelines and be vigilant at workplace	-	-	-	-
<b>PC15.</b> proceed to designated safe assembly area immediately on hearing fire alarm	-	-	-	-
<i>Follow healthy practices and posture</i>	<b>8</b>	<b>10</b>	-	-
<b>PC16.</b> wash hands and use sanitizers as recommended to prevent spread of diseases	-	-	-	-
<b>PC17.</b> follow common personal hygiene practices	-	-	-	-
<b>PC18.</b> maintain appropriate posture, especially in long hours of sitting or standing position and in handling heavy materials	-	-	-	-
<b>PC19.</b> participate in company organised health sessions such as exercises, games, yoga, physiotherapy, and other activities	-	-	-	-
<b>PC20.</b> handle heavy and hazardous materials with care, while maintaining appropriate posture, using suitable tools, and handling equipment such as trolleys, jacks, and ladders	-	-	-	-
<b>PC21.</b> learn and apply first aid devices available in the workplace	-	-	-	-
<b>PC22.</b> learn and apply safety and handling procedures for electrical shock and electrocution	-	-	-	-
<b>PC23.</b> learn and apply emergency medical help services	-	-	-	-

### Qualification Pack

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<b>PC24.</b> follow workplace decorum and avoid emotional outbursts or inappropriate language	-	-	-	-
<b>PC25.</b> prevent any harassment at workplace	-	-	-	-
<i>Practice waste management and recycling</i>	-	-	-	-
<b>PC26.</b> identify recyclable, non-recyclable, and hazardous waste generated in the workplace and comply with their disposal procedures	-	-	-	-
<b>PC27.</b> dispose non-recyclable waste and hazardous waste following recommended processes	-	-	-	-
<b>PC28.</b> deposit recyclable and reusable material at identified locations	-	-	-	-
<b>PC29.</b> support education and compliance of waste management processes	-	-	-	-
<i>Conserve material and resources</i>	-	-	-	-
<b>PC30.</b> identify ways to optimize usage of material and resources such as water, electricity, energy in various tasks, activities, and processes	-	-	-	-
<b>PC31.</b> check for spills and leakages of material in various tasks, activities, and processes and plug them	-	-	-	-
<b>PC32.</b> escalate the leakage issue to appropriate authority if needed	-	-	-	-
<b>PC33.</b> carry out routine cleaning of tools, machines, and equipment and maintain them in good working condition to optimize efficiency and wastage	-	-	-	-
<b>PC34.</b> check if the equipment is functioning normally before commencing work and rectify or report any malfunctioning to the responsible agency	-	-	-	-
<b>PC35.</b> check for any odour, sparks, fumes, emission, unusual vibration, noise, or any other objectionable presence in the environment and take immediate corrective action followed by report to responsible agency	-	-	-	-

### Qualification Pack

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<b>PC36.</b> ensure electrical equipment are properly connected for use and are switched off when not in use	-	-	-	-
<b>PC37.</b> support education and compliance of resource conservation processes	-	-	-	-
<b>NOS Total</b>	<b>15</b>	<b>20</b>	-	-

## Qualification Pack

### National Occupational Standards (NOS) Parameters

<b>NOS Code</b>	CSC/N0505
<b>NOS Name</b>	Follow health, safety and environment guidelines at workplace
<b>Sector</b>	Capital Goods
<b>Sub-Sector</b>	Machine Tools, Dies, Moulds and Press Tools, Plastics Manufacturing Machinery, Textile Manufacturing Machinery, Process Plant Machinery, Electrical and Power Machinery, Defence Equipment, Fire-Fighting & Safety Equipment, Homeland Security
<b>Occupation</b>	Service
<b>NSQF Level</b>	5
<b>Credits</b>	1
<b>Version</b>	1.0
<b>Last Reviewed Date</b>	31/01/2024
<b>Next Review Date</b>	31/01/2027
<b>NSQC Clearance Date</b>	31/01/2024



## Qualification Pack

### DGT/VSQ/N0102: Employability Skills (60 Hours)

#### Description

This unit is about employability skills, Constitutional values, becoming a professional in the 21st Century, digital, financial, and legal literacy, diversity and Inclusion, English and communication skills, customer service, entrepreneurship, and apprenticeship, getting ready for jobs and career development.

#### Scope

The scope covers the following :

- Introduction to Employability Skills
- Constitutional values - Citizenship
- Becoming a Professional in the 21st Century
- Basic English Skills
- Career Development & Goal Setting
- Communication Skills
- Diversity & Inclusion
- Financial and Legal Literacy
- Essential Digital Skills
- Entrepreneurship
- Customer Service
- Getting ready for Apprenticeship & Jobs

#### Elements and Performance Criteria

##### *Introduction to Employability Skills*

To be competent, the user/individual on the job must be able to:

- PC1.** identify employability skills required for jobs in various industries
- PC2.** identify and explore learning and employability portals

##### *Constitutional values - Citizenship*

To be competent, the user/individual on the job must be able to:

- PC3.** recognize the significance of constitutional values, including civic rights and duties, citizenship, responsibility towards society etc. and personal values and ethics such as honesty, integrity, caring and respecting others, etc.
- PC4.** follow environmentally sustainable practices

##### *Becoming a Professional in the 21st Century*

To be competent, the user/individual on the job must be able to:

- PC5.** recognize the significance of 21st Century Skills for employment
- PC6.** practice the 21st Century Skills such as Self-Awareness, Behaviour Skills, time management, critical and adaptive thinking, problem-solving, creative thinking, social and cultural awareness, emotional awareness, learning to learn for continuous learning etc. in personal and professional life

##### *Basic English Skills*

To be competent, the user/individual on the job must be able to:

## Qualification Pack

- PC7.** use basic English for everyday conversation in different contexts, in person and over the telephone
- PC8.** read and understand routine information, notes, instructions, mails, letters etc. written in English
- PC9.** write short messages, notes, letters, e-mails etc. in English

### *Career Development & Goal Setting*

To be competent, the user/individual on the job must be able to:

- PC10.** understand the difference between job and career
- PC11.** prepare a career development plan with short- and long-term goals, based on aptitude

### *Communication Skills*

To be competent, the user/individual on the job must be able to:

- PC12.** follow verbal and non-verbal communication etiquette and active listening techniques in various settings
- PC13.** work collaboratively with others in a team

### *Diversity & Inclusion*

To be competent, the user/individual on the job must be able to:

- PC14.** communicate and behave appropriately with all genders and PwD
- PC15.** escalate any issues related to sexual harassment at workplace according to POSH Act

### *Financial and Legal Literacy*

To be competent, the user/individual on the job must be able to:

- PC16.** select financial institutions, products and services as per requirement
- PC17.** carry out offline and online financial transactions, safely and securely
- PC18.** identify common components of salary and compute income, expenses, taxes, investments etc
- PC19.** identify relevant rights and laws and use legal aids to fight against legal exploitation

### *Essential Digital Skills*

To be competent, the user/individual on the job must be able to:

- PC20.** operate digital devices and carry out basic internet operations securely and safely
- PC21.** use e- mail and social media platforms and virtual collaboration tools to work effectively
- PC22.** use basic features of word processor, spreadsheets, and presentations

### *Entrepreneurship*

To be competent, the user/individual on the job must be able to:

- PC23.** identify different types of Entrepreneurship and Enterprises and assess opportunities for potential business through research
- PC24.** develop a business plan and a work model, considering the 4Ps of Marketing Product, Price, Place and Promotion
- PC25.** identify sources of funding, anticipate, and mitigate any financial/ legal hurdles for the potential business opportunity

### *Customer Service*

To be competent, the user/individual on the job must be able to:

- PC26.** identify different types of customers
- PC27.** identify and respond to customer requests and needs in a professional manner.

## Qualification Pack

**PC28.** follow appropriate hygiene and grooming standards

*Getting ready for apprenticeship & Jobs*

To be competent, the user/individual on the job must be able to:

**PC29.** create a professional Curriculum vitae (Résumé)

**PC30.** search for suitable jobs using reliable offline and online sources such as Employment exchange, recruitment agencies, newspapers etc. and job portals, respectively

**PC31.** apply to identified job openings using offline /online methods as per requirement

**PC32.** answer questions politely, with clarity and confidence, during recruitment and selection

**PC33.** identify apprenticeship opportunities and register for it as per guidelines and requirements

## Knowledge and Understanding (KU)

The individual on the job needs to know and understand:

**KU1.** need for employability skills and different learning and employability related portals

**KU2.** various constitutional and personal values

**KU3.** different environmentally sustainable practices and their importance

**KU4.** Twenty first (21st) century skills and their importance

**KU5.** how to use English language for effective verbal (face to face and telephonic) and written communication in formal and informal set up

**KU6.** importance of career development and setting long- and short-term goals

**KU7.** about effective communication

**KU8.** POSH Act

**KU9.** Gender sensitivity and inclusivity

**KU10.** different types of financial institutes, products, and services

**KU11.** how to compute income and expenditure

**KU12.** importance of maintaining safety and security in offline and online financial transactions

**KU13.** different legal rights and laws

**KU14.** different types of digital devices and the procedure to operate them safely and securely

**KU15.** how to create and operate an e- mail account and use applications such as word processors, spreadsheets etc.

**KU16.** how to identify business opportunities

**KU17.** types and needs of customers

**KU18.** how to apply for a job and prepare for an interview

**KU19.** apprenticeship scheme and the process of registering on apprenticeship portal

## Generic Skills (GS)

User/individual on the job needs to know how to:

**GS1.** read and write different types of documents/instructions/correspondence

**GS2.** communicate effectively using appropriate language in formal and informal settings



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- GS3.** behave politely and appropriately with all
- GS4.** how to work in a virtual mode
- GS5.** perform calculations efficiently
- GS6.** solve problems effectively
- GS7.** pay attention to details
- GS8.** manage time efficiently
- GS9.** maintain hygiene and sanitization to avoid infection

## Qualification Pack

### Assessment Criteria

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Introduction to Employability Skills</i>	<b>1</b>	<b>1</b>	-	-
<b>PC1.</b> identify employability skills required for jobs in various industries	-	-	-	-
<b>PC2.</b> identify and explore learning and employability portals	-	-	-	-
<i>Constitutional values - Citizenship</i>	<b>1</b>	<b>1</b>	-	-
<b>PC3.</b> recognize the significance of constitutional values, including civic rights and duties, citizenship, responsibility towards society etc. and personal values and ethics such as honesty, integrity, caring and respecting others, etc.	-	-	-	-
<b>PC4.</b> follow environmentally sustainable practices	-	-	-	-
<i>Becoming a Professional in the 21st Century</i>	<b>2</b>	<b>4</b>	-	-
<b>PC5.</b> recognize the significance of 21st Century Skills for employment	-	-	-	-
<b>PC6.</b> practice the 21st Century Skills such as Self-Awareness, Behaviour Skills, time management, critical and adaptive thinking, problem-solving, creative thinking, social and cultural awareness, emotional awareness, learning to learn for continuous learning etc. in personal and professional life	-	-	-	-
<i>Basic English Skills</i>	<b>2</b>	<b>3</b>	-	-
<b>PC7.</b> use basic English for everyday conversation in different contexts, in person and over the telephone	-	-	-	-
<b>PC8.</b> read and understand routine information, notes, instructions, mails, letters etc. written in English	-	-	-	-
<b>PC9.</b> write short messages, notes, letters, e-mails etc. in English	-	-	-	-
<i>Career Development &amp; Goal Setting</i>	<b>1</b>	<b>2</b>	-	-

### Qualification Pack

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<b>PC10.</b> understand the difference between job and career	-	-	-	-
<b>PC11.</b> prepare a career development plan with short- and long-term goals, based on aptitude	-	-	-	-
<i>Communication Skills</i>	<b>2</b>	<b>2</b>	-	-
<b>PC12.</b> follow verbal and non-verbal communication etiquette and active listening techniques in various settings	-	-	-	-
<b>PC13.</b> work collaboratively with others in a team	-	-	-	-
<i>Diversity &amp; Inclusion</i>	<b>1</b>	<b>2</b>	-	-
<b>PC14.</b> communicate and behave appropriately with all genders and PwD	-	-	-	-
<b>PC15.</b> escalate any issues related to sexual harassment at workplace according to POSH Act	-	-	-	-
<i>Financial and Legal Literacy</i>	<b>2</b>	<b>3</b>	-	-
<b>PC16.</b> select financial institutions, products and services as per requirement	-	-	-	-
<b>PC17.</b> carry out offline and online financial transactions, safely and securely	-	-	-	-
<b>PC18.</b> identify common components of salary and compute income, expenses, taxes, investments etc	-	-	-	-
<b>PC19.</b> identify relevant rights and laws and use legal aids to fight against legal exploitation	-	-	-	-
<i>Essential Digital Skills</i>	<b>3</b>	<b>4</b>	-	-
<b>PC20.</b> operate digital devices and carry out basic internet operations securely and safely	-	-	-	-
<b>PC21.</b> use e- mail and social media platforms and virtual collaboration tools to work effectively	-	-	-	-
<b>PC22.</b> use basic features of word processor, spreadsheets, and presentations	-	-	-	-

### Qualification Pack

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<i>Entrepreneurship</i>	<b>2</b>	<b>3</b>	-	-
<b>PC23.</b> identify different types of Entrepreneurship and Enterprises and assess opportunities for potential business through research	-	-	-	-
<b>PC24.</b> develop a business plan and a work model, considering the 4Ps of Marketing Product, Price, Place and Promotion	-	-	-	-
<b>PC25.</b> identify sources of funding, anticipate, and mitigate any financial/ legal hurdles for the potential business opportunity	-	-	-	-
<i>Customer Service</i>	<b>1</b>	<b>2</b>	-	-
<b>PC26.</b> identify different types of customers	-	-	-	-
<b>PC27.</b> identify and respond to customer requests and needs in a professional manner.	-	-	-	-
<b>PC28.</b> follow appropriate hygiene and grooming standards	-	-	-	-
<i>Getting ready for apprenticeship &amp; Jobs</i>	<b>2</b>	<b>3</b>	-	-
<b>PC29.</b> create a professional Curriculum vitae (Résumé)	-	-	-	-
<b>PC30.</b> search for suitable jobs using reliable offline and online sources such as Employment exchange, recruitment agencies, newspapers etc. and job portals, respectively	-	-	-	-
<b>PC31.</b> apply to identified job openings using offline /online methods as per requirement	-	-	-	-
<b>PC32.</b> answer questions politely, with clarity and confidence, during recruitment and selection	-	-	-	-
<b>PC33.</b> identify apprenticeship opportunities and register for it as per guidelines and requirements	-	-	-	-
<b>NOS Total</b>	<b>20</b>	<b>30</b>	-	-

## Qualification Pack

### National Occupational Standards (NOS) Parameters

<b>NOS Code</b>	DGT/VSQ/N0102
<b>NOS Name</b>	Employability Skills (60 Hours)
<b>Sector</b>	Cross Sectoral
<b>Sub-Sector</b>	Professional Skills
<b>Occupation</b>	Employability
<b>NSQF Level</b>	4
<b>Credits</b>	2
<b>Version</b>	1.0
<b>Last Reviewed Date</b>	30/11/2023
<b>Next Review Date</b>	29/11/2026
<b>NSQC Clearance Date</b>	30/11/2023

## Assessment Guidelines and Assessment Weightage

### Assessment Guidelines

#### Assessment Guidelines

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down the proportion of marks for Theory and Skills Practical for each PC.
2. The assessment for the theory part will be based on the knowledge bank of questions created by the SSC.
3. Assessment will be conducted for all compulsory NOS, and where applicable, on the selected elective/option NOS/set of NOS.
4. Individual assessment agencies will create unique question papers for the theory part for each candidate at each examination/training centre (as per assessment criteria below).
5. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/ training centre based on these criteria.
6. To pass the Qualification Pack assessment, every trainee should score a minimum of 70% of %



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aggregate marks to successfully clear the assessment.

7. In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack.

### Minimum Aggregate Passing % at QP Level : 70

(Please note: Every Trainee should score a minimum aggregate passing percentage as specified above, to successfully clear the Qualification Pack assessment.)

## Assessment Weightage

Compulsory NOS

National Occupational Standards	Theory Marks	Practical Marks	Project Marks	Viva Marks	Total Marks	Weightage
CSC/N0526.Ensure safety of automated system	30	70	-	-	100	25
CSC/N0527.Identify hazards, develop safety standards and protocol	30	70	-	-	100	15
CSC/N0528.Design safety testing measures	30	70	-	-	100	20
CSC/N0529.Implement safety testing measures to prevent accident/injury	30	70	-	-	100	15
CSC/N1339.Collaboratively coordinate with the team	30	70	-	-	100	10
CSC/N0505.Follow health, safety and environment guidelines at workplace	15	20	-	-	35	10
DGT/VSQ/N0102.Employability Skills (60 Hours)	20	30	-	-	50	5
<b>Total</b>	<b>185</b>	<b>400</b>	<b>-</b>	<b>-</b>	<b>585</b>	<b>100</b>



## Qualification Pack

### Acronyms

<b>NOS</b>	National Occupational Standard(s)
<b>NSQF</b>	National Skills Qualifications Framework
<b>QP</b>	Qualifications Pack
<b>TVET</b>	Technical and Vocational Education and Training

## Qualification Pack

### Glossary

<b>Sector</b>	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
<b>Sub-sector</b>	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
<b>Occupation</b>	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
<b>Job role</b>	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
<b>Occupational Standards (OS)</b>	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the Knowledge and Understanding (KU) they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
<b>Performance Criteria (PC)</b>	Performance Criteria (PC) are statements that together specify the standard of performance required when carrying out a task.
<b>National Occupational Standards (NOS)</b>	NOS are occupational standards which apply uniquely in the Indian context.
<b>Qualifications Pack (QP)</b>	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
<b>Unit Code</b>	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
<b>Unit Title</b>	Unit title gives a clear overall statement about what the incumbent should be able to do.
<b>Description</b>	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
<b>Scope</b>	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.

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<b>Knowledge and Understanding (KU)</b>	Knowledge and Understanding (KU) are statements which together specify the technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.
<b>Organisational Context</b>	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
<b>Technical Knowledge</b>	Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
<b>Core Skills/ Generic Skills (GS)</b>	Core skills or Generic Skills (GS) are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.
<b>Electives</b>	Electives are NOS/set of NOS that are identified by the sector as contributive to specialization in a job role. There may be multiple electives within a QP for each specialized job role. Trainees must select at least one elective for the successful completion of a QP with Electives.
<b>Options</b>	Options are NOS/set of NOS that are identified by the sector as additional skills. There may be multiple options within a QP. It is not mandatory to select any of the options to complete a QP with Options.